1 Identification

- **Product identifier**
  - **Trade name:** Pentofront E
  - **Product code:** No other identifiers
- **Recommended use and restriction on use**
  - **Recommended use:** Coolant / Anti-freeze.
  - **Restrictions on use:** No relevant information available.
- **Details of the supplier of the Safety Data Sheet**
  - **Manufacturer/Supplier:** CRP Industries
    35 Commerce Dr.
    Cranbury, NJ 08512
    (609) 578-4100
    info@crpindustries.com
  - **Emergency telephone number:**
    ChemTel Inc.
    (800)255-3924, +1 (813)248-0585

2 Hazard(s) identification

- **Classification of the substance or mixture**
  - Acute Tox. 4 H302 Harmful if swallowed.
  - Repr. 2 H361 Suspected of damaging fertility or the unborn child.
  - STOT RE 2 H373 May cause damage to the kidneys through prolonged or repeated exposure. Route of exposure: Oral.
- **Label elements**
- **GHS label elements**
  The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms:**
  - GHS07
  - GHS08
- **Signal word:** Warning
- **Hazard statements:**
  - H302 Harmful if swallowed.
  - H361 Suspected of damaging fertility or the unborn child.
  - H373 May cause damage to the kidneys through prolonged or repeated exposure. Route of exposure: Oral.
- **Precautionary statements:**
  - P201 Obtain special instructions before use.
  - P202 Do not handle until all safety precautions have been read and understood.
  - P260 Do not breathe mist/vapors/spray.
  - P264 Wash thoroughly after handling.
  - P280 Wear protective gloves and eye protection.
  - P270 Do not eat, drink or smoke when using this product.

(Cont'd. on page 2)
Trade name: Pentofront E

P330 Rinse mouth.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Other hazards There are no other hazards not otherwise classified that have been identified.

3 Composition/information on ingredients

· Chemical characterization: Mixtures
  Components:
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>STOT RE 2, H373</th>
<th>Acute Tox. 4, H302</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>107-21-1</td>
<td>ethylene glycol</td>
<td></td>
<td></td>
<td>60-80%</td>
</tr>
<tr>
<td>149-57-5</td>
<td>2-ethylhexanoic acid</td>
<td></td>
<td>Repr. 2, H361</td>
<td>&lt;5%</td>
</tr>
</tbody>
</table>

· Additional information:
  For the listed ingredient(s), the identity and/or exact percentage(s) are being withheld as a trade secret.
  For the wording of the listed Hazard Statements refer to section 16.

4 First-aid measures

· Description of first aid measures
  · General information:
    Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
  · After inhalation: Supply fresh air; consult doctor in case of complaints.
  · After skin contact:
    Immediately rinse with water.
    If skin irritation is experienced, consult a doctor.
  · After eye contact:
    Remove contact lenses if worn.
    Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
  · After swallowing:
    Rinse out mouth and then drink plenty of water.
    Do not induce vomiting; immediately call for medical help.

· Most important symptoms and effects, both acute and delayed:
  Headache
  Dizziness
  Coughing
  Acidosis
  Cramp
  Nausea
  Gastric or intestinal disorders
  Disorientation

· Danger:
  Harmful if swallowed.
  Suspected of damaging fertility or the unborn child.

(Cont'd. on page 3)
5 Fire-fighting measures

- **Extinguishing media**
  - Suitable extinguishing agents: Use fire fighting measures that suit the environment.
  - For safety reasons unsuitable extinguishing agents: None.
- **Special hazards arising from the substance or mixture**
  - Formation of toxic gases is possible during heating or in case of fire.
- **Advice for firefighters**
  - Protective equipment:
    - Wear self-contained respiratory protective device.
    - Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures:**
  - Ensure adequate ventilation.
  - Wear protective equipment. Keep unprotected persons away.
  - Particular danger of slipping on leaked/spilled product.
  - For large spills, use respiratory protective device against the effects of fumes/dust/aerosol.
- **Environmental precautions:** Avoid release to the environment.
- **Methods and material for containment and cleaning up:**
  - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  - Send for recovery or disposal in suitable receptacles.
- **Reference to other sections:**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

7 Handling and storage

- **Handling**
  - Precautions for safe handling:
    - Prevent formation of aerosols.
    - Use only in well ventilated areas.
  - **Information about protection against explosions and fires:** No special measures required.
  - **Conditions for safe storage, including any incompatibilities**
    - **Storage**
      - **Requirements to be met by storerooms and receptacles:**
        - Avoid storage near extreme heat, ignition sources or open flame.
### Trade name: Pentofront E

- **Information about storage in one common storage facility:**
  - Store away from foodstuffs.
  - Store away from oxidizing agents.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s):** No relevant information available.

### 8 Exposure controls/personal protection

#### Control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>107-21-1 ethylene glycol</th>
<th>149-57-5 2-ethylhexanoic acid</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TLV (USA)</strong></td>
<td>Short-term value: NIC-127* NIC-10** mg/m³, NIC-50* ppm Long-term value: NIC-63.5* mg/m³, NIC-25* ppm Ceiling limit value: (100) mg/m³ (H); *inh. fraction + vapor, P; **inh. fraction, H</td>
<td>Long-term value: 5* mg/m³ *as inhalable fraction and vapor</td>
</tr>
<tr>
<td><strong>EL (Canada)</strong></td>
<td>Short-term value: 20** mg/m³ Long-term value: 10** mg/m³ Ceiling limit value: 100* mg/m³, 50*** ppm *Aerosol; **Particulate; ***Vapour</td>
<td>Long-term value: 5 mg/m³ vapour and inhalable aerosol; R</td>
</tr>
<tr>
<td><strong>EV (Canada)</strong></td>
<td>Ceiling limit value: 100 mg/m³</td>
<td>Long-term value: 5 mg/m³ inhalable, aerosol and vapour</td>
</tr>
<tr>
<td><strong>LMPE (Mexico)</strong></td>
<td>Ceiling limit value: 100* mg/m³ A4, *solo aerosol</td>
<td>Long-term value: 5 mg/m³ IFV</td>
</tr>
</tbody>
</table>

#### Exposure controls

- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - The usual precautionary measures for handling chemicals should be followed.
  - Keep away from foodstuffs, beverages and feed.
  - Pregnant women should strictly avoid inhalation or skin contact.
  - Wash hands before breaks and at the end of work.
  - Do not inhale gases / fumes / aerosols.
  - Avoid contact with the eyes and skin.
- **Engineering controls:** No relevant information available.
- **Breathing equipment:**
  - Not required under normal conditions of use.
  - Use suitable respiratory protective device when aerosol or mist is formed.
  - For spills, respiratory protection may be advisable.
Safety Data Sheet
acc. to OSHA HCS (29 CFR 1910.1200) and WHMIS 2015 regulations

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(Cont’d. of page 4)

- Protection of hands:
  Wear protective gloves to handle contents of damaged or leaking units.
  Gloves are advised for repeated or prolonged contact.
  The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- Eye protection:
  Safety glasses

- Body protection: Protective work clothing

- Limitation and supervision of exposure into the environment
  No relevant information available.
- Risk management measures No relevant information available.

(Cont’d. on page 6)

9 Physical and chemical properties

- Information on basic physical and chemical properties
- Appearance:
  - Form: Liquid
  - Color: Violet
  - Odor: Sweetish
  - Odor threshold: Not determined.

- pH-value at 20 °C (68 °F): 8.1
- Melting point/Melting range: Not determined.
- Boiling point/Boiling range: >130 °C (>266 °F)
- Flash point: >110 °C (>230 °F)
- Flammability (solid, gaseous): Not applicable.
- Auto-ignition temperature: >260 °C (>500 °F)
- Decomposition temperature: Not determined.
- Danger of explosion: Product does not present an explosion hazard.

- Explosion limits
  - Lower: 3.2 Vol %
  - Upper: 53.0 Vol %

- Vapor pressure at 20 °C (68 °F): 0.1 hPa

- Density at 20 °C (68 °F): 1.138 g/cm³ (9.497 lbs/gal)
- Relative density: Not determined.
- Vapor density: Not determined.
- Evaporation rate: Not determined.

- Solubility in / Miscibility with Water: Fully miscible.

- Partition coefficient (n-octanol/water): Not determined.
Trade name: Pentofront E

10 Stability and reactivity

- **Reactivity**: No relevant information available.
- **Chemical stability**:
- **Thermal decomposition / conditions to be avoided**: No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions**:
  - Reacts with strong acids and alkali.
  - Reacts with strong oxidizing agents.
  - Toxic fumes may be released if heated above the decomposition point.
- **Conditions to avoid**: Excessive heat.
- **Incompatible materials**: Oxidizers, strong bases, strong acids
- **Hazardous decomposition products**: Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
  - **Acute toxicity**:
    - LD/LC50 values that are relevant for classification: None.
  - **Primary irritant effect**:
    - **On the skin**: Slight irritant effect on skin and mucous membranes.
    - **On the eye**: Slight irritant effect on eyes.
    - **Sensitization**: No sensitizing effects known.
  - **IARC (International Agency for Research on Cancer)**: None of the ingredients are listed.
  - **NTP (National Toxicology Program)**: None of the ingredients are listed.
  - **OSHA-Ca (Occupational Safety & Health Administration)**: None of the ingredients are listed.

- **Probable route(s) of exposure**:
  - Ingestion.
  - Inhalation.
  - Eye contact.
  - Skin contact.
  - **Acute effects (acute toxicity, irritation and corrosivity)**: Harmful if swallowed.
  - **Repeated dose toxicity**: Possible risk of irreversible effects.
  - **CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)**
    - Repr. 2
Trade name: Pentofront E

- Germ cell mutagenicity: Based on available data, the classification criteria are not met.
- Carcinogenicity: Based on available data, the classification criteria are not met.
- Reproductive toxicity: Suspected of damaging fertility or the unborn child.
- STOT-single exposure: Based on available data, the classification criteria are not met.
- STOT-repeated exposure: May cause damage to the kidneys through prolonged or repeated exposure. Route of exposure: Oral.
- Aspiration hazard: Based on available data, the classification criteria are not met.

12 Ecological information

- Toxicity
  - Aquatic toxicity No relevant information available.
  - Persistence and degradability No relevant information available.
  - Bioaccumulative potential: No relevant information available.
  - Mobility in soil: No relevant information available.
- Additional ecological information
  - General notes: Avoid release to the environment.
- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.
- Other adverse effects: No relevant information available.

13 Disposal considerations

- Waste treatment methods
  - Recommendation:
    Contact waste processors for recycling information.
    The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.
  - Uncleaned packagings
    - Recommendation: Disposal must be made according to official regulations.
    - Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

- UN-Number
  - DOT, ADR, IMDG, IATA: Not regulated.
- UN proper shipping name
  - DOT, ADR, IMDG, IATA: Not regulated.
Trade name: Pentofront E

- **Transport hazard class(es)**
  - DOT, ADR, IMDG, IATA
    - Class: Not regulated.

- **Packing group**
  - DOT, ADR, IMDG, IATA: Not regulated.

- **Environmental hazards**
  - Marine pollutant: No

- **Special precautions for user**
  - Not applicable.

- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**
  - Not applicable.

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - United States (USA)
  - SARA

  - **Section 302 (extremely hazardous substances):**
    - None of the ingredients are listed.

  - **Section 355 (extremely hazardous substances):**
    - None of the ingredients are listed.

  - **Section 313 (Specific toxic chemical listings):**
    - 107-21-1 ethylene glycol

- **TSCA (Toxic Substances Control Act)**
  - All ingredients are listed.

- **Proposition 65 (California)**
  - **Chemicals known to cause cancer:**
    - None of the ingredients are listed.

- **Chemicals known to cause reproductive toxicity for females:**
  - None of the ingredients are listed.

- **Chemicals known to cause reproductive toxicity for males:**
  - None of the ingredients are listed.

- **Chemicals known to cause developmental toxicity:**
  - 107-21-1 ethylene glycol

- **Carcinogenic categories**
  - **EPA (Environmental Protection Agency):**
    - None of the ingredients are listed.
Trade name: Pentofront E

IARC (International Agency for Research on Cancer):
None of the ingredients are listed.

NIOSH-Ca (National Institute for Occupational Safety and Health):
None of the ingredients are listed.

Canadian Domestic Substances List (DSL):
All ingredients are listed.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Date of preparation / last revision: 06/28/2016 / -

Abbreviations and acronyms:
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
LDLo: Lowest Lethal Dose Observed
Acute Tox. 4: Acute toxicity – Category 4
Repr. 2: Reproductive toxicity – Category 2
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Sources
Website, European Chemicals Agency (echa.europa.eu)
Website, US EPA Substance Registry Services (ofmpub.epa.gov/sor internet/registry/substreg/home/overview/home.do)
Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org)
Safety Data Sheets, Individual Manufacturers
SDS Prepared by:
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1305 North Florida Avenue
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Website: www.chemtelinc.com